



PORT PREPARATION INSTRUCTIONS, 6502
 1. DRILL #Q (Ø.3320) THRU OR .450 DEEP
 2. TAP 3/8-24 UNF-2B X .350 MIN DEPTH
 3. C'BORE Ø.470 +.003/-0.000 X .030 DEEP

1. MOUNTING TORQUE FOR 6502 ADAPTER: 50-60 LB-INCHES.

		CHATSWORTH, CA.					
		SCALE	2X	REV	-	DATE	-
DATE	7/8/02	PART NO.		6502			
DRAWN	R.A.	CHECKED	N.C.	MATL		-	
APPROVED		NEXT ASSEMBLY			USED ON		6502
TITLE						DWG NO.	
OUTLINE/INSTALLATION DRAWING, MODEL 6502						127-6502	
						SHEET 1 OF 1	